

Slip Due 17-07-04

Work Order ID 163566

163566

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Thursday, June 29, 2017 10:04:53 AM

Item ID: D3933-2 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aft Wall Protector, RH
 Start Date: 6/29/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/4/2017 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3933	A								

100

0.00

100

Waterjet
FLOW CNC Waterjet

Memo

0.12

1-Cut as per Dwg D3933
 Dwg Rev: A
 Prog Rev: A

2- Deburr if necessary

(1) _____ 06/27/07/02

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC
Quality Control

Memo

0.01

(1) _____ 06/27/07/02

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.02				1			38 9-89 JUL 03 2017
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo sold	0.00 0.01							DAS 27 9-89 JUL 04 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							DAS 21 9-89 JUL 04 2017

JUL 04 2017

DAS
21
9-89

Picklist Print

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Parent Item: D3933-2

D3933-2

Parent Item Name: Aft Wall Protector, RH

Start Date: 6/29/2017

Required Date: 7/4/2017

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	4,407.006	7.01	8.247059			
MI FXS 125-F60029-04									**				
GE PLASTICS LEXAN SHEET (DARK GREY)													

06/17/07/02

Location

MAT018

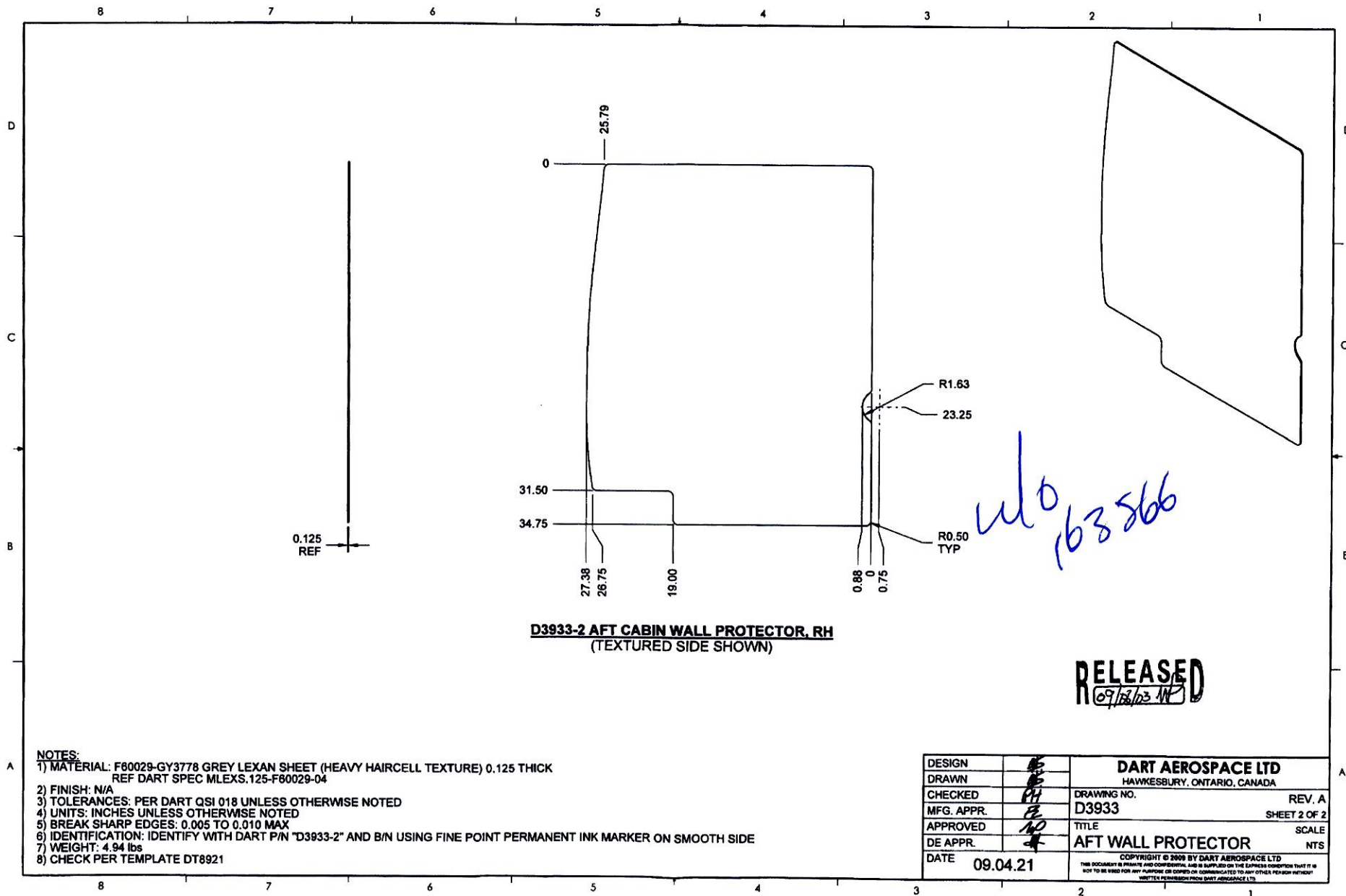
m136228
m137737

Loc Qty

4407.006
567.006
3840

Loc Code

9



NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-2" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3933	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		AFT WALL PROTECTOR	NTS
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